



A cooler environment? No sweat!

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INFRACOTE™ MEMBRANE MID LUSTRE

Data Sheet

DESCRIPTION

Infracote Mid Lustre Membrane is a water based 100% acrylic coating ideal for extreme weather conditions typical in the southern hemisphere. The technology used in the manufacture of the Infracote Membrane makes it adaptable in extremes of heat and cold, is durable enough to resist Australian summer storms, as well as being resilient in the snap freezes experienced in the southern states and New Zealand.

The durability protects domestic and commercial surfaces from the seasons, year after year. The coating has been proven to meet or exceed the Australian and New Zealand standards (AS/NZS 4858 and AS 4654) for coatings of this kind. In addition, even after extreme weather testing, the Infracote Membrane continues to perform.

FEATURES + BENEFITS

Quality and Performance	Designed to accurately meet the AS/NZS 4858 AND AS 4654 standards. Tough, durable and highly flexible. Batch to Batch consistency.
Self Cross Linking Technology	Low dirt pickup - self cleaning.
Nanotechnology	Enhanced self-cleaning capability.
Vapour Permeable	Allows structures to breathe, reducing the accumulation of gases and vapour moisture.
Low Water Absorption	Reduces carbon dioxide and chloride ion diffusion - protects structures from corrosion.
Resistance to Cyclic Movement	Ability to withstand crack bridging of hair line, shrinking and stress cracks. Allows for thermal expansion and contraction of buildings.
Laboratory Proven	Is proven to show no signs of deterioration where harsh climatic changes are expected. Remains flexible and crack free.
Durable	Excellent adhesion to a variety of substrates.
Water Based	Minimal drying time, cleanup and odour.
Natural Iron Oxides Pigments	Resists weathering characteristics such as fading or discolouration.
Drinking Water Safe	After 14 day curing and initial rinse.

USES

Infracote Membrane is recommended and used as a protective coating that can be brushed, rolled or sprayed to the following properly prepared and sealed weathered surfaces:

- Concrete and Unglazed Terracotta Roof Tiles
- Metal Roof Surfaces
- Concrete Tilt Slab Buildings
- Fibro Cement Sheeting
- Cement Rendered Surfaces
- Brick and Block Construction

It provides a durable colour fast coating system that significantly reduces dirt accumulation, pollution and chemical attack through its self cross linking technology. Infracote Membrane is NOT recommended for high glaze terracotta tiles.

PERFORMANCE GUIDE

Weather	Excellent resistance	Salt	Excellent resistance
Heat	Resistant to 90 degrees celsius	Water	Less than 1 gram water transmission over 24 hours per metre squared under 1kPa pressure
Solvent	N/A	Abrasion	Good resistance
Acid	No reaction to 3% hydrochloric acid	Alkali	No reaction to 1% caustic solution

TYPICAL PROPERTIES

Gloss Level	Mid	Viscosity	RVD Brookfield Spindle, 6 @ 10rpm - 33,000cps +/- 2%
Gloss Level Ind	5 10 20 30 40 50 60 70 80 90 100	pH	8.5 +/- 2%
Colour	Wide range of colours.	Specific Gravity	(g/cm ²) 1.14 untinted
Number of Coats	2 min.	Anti Carbonation Properties	2 coats equivalent to cm concrete cover - 86
V.O.C	Level < 30 g/L	Thinner	Not Recommended
Touch Dry	45 min	Spread Rate	5 - 6 sqm/L
Recoat	3 hours	Components	1
Hard Dry	14 days	Toxicity	Lead free. Dry film is nontoxic, drinking water safe
<i>All figures are quoted at 25 degrees C and 50% Relative Humidity</i>			
Clean Up	Water	Shelf life	24 months maximum
Volume Solids (%)	35.5 +/- 1%	Wet film per coat	Recommended 168 um
Mass Solids (%)	36.3 +/- 1%	Dry film per coat	Recommended 60 um
		Size	15 litres



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APPLICATION PROCESS

- Surface must be sound, clean and dry.
- Treat with Prepcote Surface Treatment.
- Apply 1 coat Primecote Sealer Primer.
- Apply first coat of Infracote Mid Lustre Membrane.
- Apply second coat of Infracote Mid Lustre Membrane.

Note: The surface preparation is the responsibility of the Builder, Renovator, Contractor or Applicator.

It is recommended that the application process is carried out by a skilled applicator who is fully conversant with the Globalcote Products and systems, to validate the material warranty conditions. It is also the responsibility of the Applicator to ensure that the substrate is of an acceptable standard prior to the application of the Globalcote Coating System. The Infracote Mid Lustre Coating will only follow the contour of the substrate, therefore in certain light conditions imperfections may be evident. This issue is not product related.

SURFACE OR SUBSTRATE

Rejuvenate Existing Rendered, Textured or previously painted Masonry Surfaces - UNIVERSAL EXTERIOR

Ensure Infracote compatibility with existing coating.
 Ensure removal of any previous coating that is blistered, loose or flaking using a high pressure cleaner.
 Ensure surface is dry prior to coating.
 If mould or mildew is evident, pre treat the surface with Prepcote Surface Treatment and allow to dry prior to coating.
 Repair/replace Render or texture where required and allow to cure or dry.

New & Uncoated Preblended Render - EXTERIOR New & Uncoated Conventional Sand & Cement Render - EXTERIOR

Ensure Pre Blended Rendered surface has 7 days curing prior to coating.
 Ensure Conventional Sand and Cement Render has 28 days curing prior to coating.
 Ensure moisture content is less than 15% at time of application to allow optimum coating performance.
 Ensure surface is clean, dry and dust free.

New & Uncoated Off Form Concrete - EXTERIOR New and Uncoated Tilt-Up & Pre Cast Panels - EXTERIOR New and Uncoated Brick & Concrete Block - EXTERIOR

Ensure all cementitious surfaces are fully cured prior to coating.
 Ensure moisture content is less than 15% at time of application to allow optimum coating performance.
 Ensure surface is not subject to hydrostatic pressure.
 Ensure all foreign material and contaminants (including Bond Breakers & release agents) that may affect the adhesion of the Infracote Mid Lustre Coating is removed prior to coating.
 Ensure surface is free from mould or mildew. Pressure wash and treat with Prepcote Surface Treatment prior to coating.

New and Uncoated Fibre Cement Sheets - EXTERIOR

Ensure Fibre Cement sheets are securely fixed in accordance with manufacturer's specifications.
 Ensure that there is no possibility of future sheet movement.
 Ensure surface is clean, dry and dust free

HEALTH + SAFETY

MSDS: Available on request. Please visit the Globalcote Website - www.globalcote.com.au.

RECOMMENDATIONS + PRECAUTIONS

- Always use and store this product in a well ventilated area
- Always ensure that the surface is sound, clean and dry
- Wear appropriate safety clothing, shoes, glasses and gloves at all times
- In the case of emergency please call 000
- Do not apply where rain is imminent. High humidity may effect curing times. Weather conditions must be considered and deemed suitable before proceeding with application of the Globalcote system
- Always ensure that the application of the Membrane is in accordance to the Globalcote recommendations
- Due care and consideration should be taken where water collection methods are present. Globalcote recommend allowing our system 7 days curing and an initial rinse (rain or tap water wash) prior to reconnecting water collection systems.
- Always ensure that workplace health and safety methods are used when working with this product at heights.
- Dangerous Goods Class = Not Applicable - Not considered dangerous for transportation of this product

DISCLAIMER The recommendations and data provided in this document are true and accurate at the time of testing. The information is given in good faith but without any guarantee as conditions and methods of use on the Globalcote product are beyond Globalcote's control. Globalcote recommends that the applicator of this product determines the suitability of the Globalcote material and its recommendations prior to use or application.